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Composition-engineered FeCo nanoalloys with lattice expansion and optimized electron structure boosting electrocatalytic Nitrate reduction

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ABSTRACT

Herein, composition-engineered CoFe nanoalloys were in-situ constructed and confined in porous fibrous carbon by electrospinning and controlled graphitization, resulting in (110) lattice space expansion and improved free-electron-migration in nanoalloys, delivering bimetallic synergy by electron structural optimization. Impressively, the reinforced NO3 adsorption and rapid desorption of NH3 over composition-engineered nanoalloys efficiently promote the electrocatalytic dynamic behavior. As a result, the optimal $Co_1Fe_{1.5}/C$ affords an excellent NH3 yield of 48.2 ± 1.2 mg h⁻¹ mg $_{cal}^{-1}$ and a maximum Faraday efficiency of 90.8 ± 1.5 % at -1.1 V vs. RHE, with outstanding stability during 200 h NO3RR, outperforming the most state-to-the-art catalysts. An excellent conversion of Nitrate (96.4 ± 0.8 %) with a high selectivity for Ammonia (94.4 ± 1.2 %) can be validated. Detailed characterizations including in-situ XPS technique and theoretical calculation studies have demonstrated that Fe composition engineering reinforces the surface adsorption of NO3, induces the surface electron redistribution of Co center, and optimizes the reaction pathways, resulting in the remarkable bimetallic synergy and enhancing the surface adsorption of a key intermediate of *NO over Co sites during the NO3RR. Finally, the Zn-NO3 battery assembled by $Co_1Fe_{1.5}/C$ was explored, which further indicates the potential of $Co_1Fe_{1.5}/C$ in the energy conversion device.

1. Introduction

Ammonia (NH₃) widely not only works as an indispensable presence in agriculture but also is a promising and renewable carbon-free clean energy, belonging to the category of "Green Hydrogen"[1,2]. However, the production of industrial Ammonia from the traditional Haber-Bosch process often causes huge energy depletion and serious environmental threats [3,4]. Therefore, the generation of valuable Ammonia by photo/electrochemical catalyzed reduction of nitrogen or Nitrate under ambient conditions attracts wide research interest [5–7]. Although it is significant to generate NH₃ from nitrogen (N₂) by electrocatalytic nitrogen reduction reaction (NRR), poor N₂ solubility, high N \equiv N bonding energy, and sluggish kinetic process result in low NH₃ yields and Faraday efficiencies (FE)[8,9]. Electrocatalytic Nitrate reduction reaction (NO₃RR) is considered a prospective and alternative way to afford

 NH_3 because of the lower bond energies of the $N\!=\!0$ bond and the higher solubility of Nitrate in water solution [10,11]. In addition, electrochemical NO_3RR from various industrial wastewater and municipal sewage discharges can efficiently remove polluted Nitrate and obtain high-value-added chemical products, affording a popular approach for Nitrate-involving wastewater treatment and clean energy regeneration [12–14].

Transition metals (TM) have been widely considered in the design of various catalysts owing to their wide distribution, lower cost, and unsaturated d-orbitals, which are capable of inducing a rearrangement between electrons occurring between the adsorbed molecules and the catalysts, leading to orbitals hybridization with the reactants and following activation [15,16]. Until now, most of the catalysts that were reported for NO₃RR are popular by using transition metal as the dominant catalytic center. In particular, cobalt (Co)-based catalysts are

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promising and widely implemented in NO₃RR [17,18]. In general, Co has a low energy barrier for the dissociation step of NO2* and NO*, which promotes the desorption of NO3 and its intermediates and thus accelerates the subsequent hydrogenation step. However, the fast hydrogenation rate of NH_x* may be realized at more negative applied potentials (>-0.7 V), which tends to result in higher selectivity for NH₃ synthesis but lower NO₃ reducing activity on Co at too high negative potentials [19]. It may be due to the fact that at high potentials, easily leads to hydrogen evolution competition reactions (HER) over Co catalysts and reduced yield.[20]. Therefore, the achievement of a high NH3 yield in the NO3RR process based on cobalt catalysts is still challenged at a high reaction potential [17,21]. To address above these challenges, some strategies such as interfacial engineering effect [21,22], and electronic structure adjustment [23–25] in the heterogeneous catalyst are usually employed to enhance the intrinsic activity of Co and inhibit the HER during the NO₃RR. Another approach by coupling bimetals affords an alternative tactic to optimize the NO3RR by relay catalytic process, in particular, the bimetallic active centers could selectively activate the various reaction intermediates to trigger relay catalysis [19,21]. It has been reported that the addition of nickel into Co₃O₄ improves the electrocatalytic NO₃RR activity [20], with 94.9 % of Faraday efficiency and 20 mg h^{-1} cm⁻² of NH₃ yield at -1.0 V, where the origin of activity enhancement is attributed to the promotion of Co_vNi_{1-v}(OH)₂ phase for the formation of *NOH intermediates and inhibiting HER competition. In addition, Sun et al. [26] showed that Pd-doped Co₃O₄ nano-arrays, improved the adsorption properties of Pd-Co₃O₄ and optimized the free energy of the intermediates. It resulted in an excellent selectivity for Ammonia with Faraday efficiency of up to 98.7 %. Inspired by the above studies, enzyme-like iron (Fe) in the biological fixation of nitrogen on top of Co-based catalysts is generally demonstrated to easily adsorb NO₃ and possibly afford an interesting coupling effect to synergetically improve the catalytic performance of NO₃RR. In particular, during the electrocatalytic process, Fe was not only able to lower the dissociation barriers of NO_x* [19]but also Fe was able to inhibit the formation of Fe-H bonds, which can inhibit the effects of HER competition reaction, in turn, which benefits to the dominant formation of *NH bonds during the NO₃RR, thus increasing the activity of NO₃RR[11]. Secondly, differing from the conductivity-poor metal oxide catalysts, the alloying bimetal catalyst is an effective strategy to improve the NO₃RR activity of active metal species by improving the electron transfer and interaction of NO₃RR. More importantly, constructing the bimetallic synergistic effect of nanoalloys, along with the composition control [27-29]can regulate the asymmetric electronic structure of the metal and optimize the inherent activity of the catalyst in NO₃RR. In particular, the redistribution of the electronic structure by bimetallic coupling can enhance the intermediate adsorption of NO₃RR, leading to superior activity and selectivity for electrocatalytic NO₃ reduction than their mono metal. Hu et al. [30] showed that P-doped phosphorus 3D NiFe₂O₄ not only changed the electronic structure of the catalyst but also induced the charge density and mediated the surface charge state. This bimetallic oxide has higher electrical conductivity and stability compared to monometallic oxides.

However, to our best knowledge, tailored nanoalloys with ultrafine size easily suffer from deactivation during the electrochemical process without any protection. Therefore, the encapsulation of nanoalloys into support is significant to preserving the sustainable electrocatalytic activity. Wang et al.[31] designed a CuBDC@Ti_3C_2T_x two-dimensional flexible electrode. The two-dimensional flexible membrane structure stabilized the Cu sites on the surface and increased the exposed area of catalyst activity, achieving outstanding electrocatalytic activity as well as high cycling stability. Porous carbon can work as promising electrocatalytic active support for accommodating active metal species[32], however, the distribution and regulation of nanoalloys confined into porous carbon to deliver highly-desirable NO_3RR performance remains rare and unexplored. An interesting phenomenon was demonstrated in our previous work that the introduction of Fe precursor in the

electrospinning process not only contributes to an efficient catalytic active center but also causes the construction of abundant porosity where Fe could work as an activator in the porous activated carbon [16]. Porous carbon fiber support not only works as a protection structure but also accommodates the refined nanoalloys by tandem configuration, thereby improving the electron transfer of various active metal species [27,28]. Such a function could improve the electron transfer process of the catalyst and benefit the adsorption of NO₃ over the catalyst by exposing more active metal sites in the confined porous carbon microenvironment [22,25].

Inspired by the above thoughts, we have constructed porous graphitic carbon loaded CoFe alloyed nanofibers (CoFe/C) by electrospinning technique and controlled graphited procedure for the first time with flexible Co/Fe ratio for Nitrate reduction reaction (NO3RR). Porous structural properties were efficiently regulated by controlled Fe precursor introduction. Electron transfer ability was further optimized when the catalyst was endowed with a rational FeCo ratio, obviously outperforming the monometallic counterparts. More importantly, several unique advantages resulting from the synergistic catalytic effect of CoFe alloying have been demonstrated. First, the alloying of CoFe can optimize the electronic structure of Co, and make the center of Co positively charged, thus enhancing the surface adsorption of intermediates such as *NO3, *NO2, *NO, and *NH2. In addition, the addition of Fe in an appropriate ratio can significantly inhibit the formation of metal-hydrogen (M-H) bonds on the surface of the catalyst, minimize the competitive reaction and charge consumption of HER, and ensure the efficient hydrogenation reaction of Nitrate and the corresponding intermediates. The optimized Co center dominantly determined the adsorption of key intermediate NO, which synergizes with Fe to improve the NO₃RR performance. The regulated Fe introduction reinforces the adsorption of NO3, which could cause a higher localized reaction concentration and improve the reaction dynamic behavior. The final results showed that the optimally proportioned CoFe alloy catalyst afforded obvious electrocatalytic activity with an Ammonia yield of 48.2 \pm 1.2 mg h⁻¹ mg_{cat}⁻¹ and Faraday efficiency (FE) of 90.8 \pm 1.5 %, with persistent cycle stability near 200 h. The Zn-NO₃ battery assembled by $Co_1Fe_{1.5}/C$ reaches a high power of 13.7 mW cm $^{-2}$ at 0.4 V and achieves a higher NH $_3$ yield of 72.1 $\mu mol~h^{-1}$ cm $^{-2}$ at 15 mA cm $^{-2}$ and maximum Faraday efficiency of 65.4 % at 6 mA cm⁻², which further indicates the potential of Co₁Fe_{1.5}/C in the energy conversion.

2. Experimental section

2.1. Chemicals and materials

Iron(III) acetylacetonate (Fe($C_5H_7O_2$) $_3$ 99 %), Cobalt(II) acetylacetonate (Co($C_5H_7O_2$) $_2$ 99 %), Sodium nitroferricyanide dihydrate (C $_5FeN_6Na_2O\cdot 2H_2O$ 98 %), N, N-Dimethylformamide (C $_3H_7NO/$ DMF 99.8 %), Trisodium citrate dihydrate (Na $_3C_6H_5O_7$)· $_2H_2O$ 98 %), Phosphoric acid (H $_3PO_4$ 85 wt %), Sulfamic acid (H $_3NO_3S$ 99 %), N-(1-naphthyl)ethylenediamine dihydrochloride (C $_12H_14N_2._2HCl$ 98 %), paminobenzenesulfonamide (C $_6H_8N_2O_2S$ 99 %), 4-Dimethylaminobenzaldehyde (p-C $_9H_{11}NO$ 99 %), Salicylic acid (C $_7H_6O_3$ 99 %) and Ethanol absolute (C $_2H_5OH$ 99.5 %) were ordered from Energy Chemical. Polyacrylonitrile ((C $_3H_3N$)n/ PAN 150 K) and Potassium sulphate (K $_2SO_4$ 98 %) were ordered from Macklin Chemical. Hydrazine hydrate (N $_2H_4\cdot H_2O$ AR), 5 wt % Nafion solution, hydrochloric acid (HCl 38 wt %)Sodium, and Hypochlorite (NaClO AR) were ordered from Bidepharm. All reagents were ready to use without further purification.

2.2. Synthesis of CoFe/C catalysts

The catalyst can be constructed by electrospun approach and precise graphitization treatment by adjusting the Fe/Co precursor ratios. Firstly, 10 mL DMF bearing 1 mmol of $Co(C_5H_7O_2)_2$ was introduced to a glass vial with stirring until complete dissolution and then followed by the

addition of 1.5 mmol Fe($C_5H_7O_2$)₃ to reach a transparent state. Afterward, PAN (1.0 g) was poured and stirred for 10 hours to obtain the precursor solution. A syringe was used to extract 10 mL of spinning liquid, the flow rate was controlled at 50 μ m min⁻¹, and the distance between the syringe and cylinder was controlled at 15 cm for electrospinning at 18 kV and relative humidity <25 %. The obtained precursor fibers were pre-treated in a vacuum drying oven at 60 °C for 12 h and then treated in a muffle furnace at 200 °C (heating rate of 2 °C min⁻¹) and kept for 2 h. Subsequently, the samples were calcined at 700 °C for 2 h in a nitrogen atmosphere (5 °C min⁻¹) and cooled down to less than 30 °C to obtain the final catalysts, denoted as $Co_1Fe_{1.5}/C$. Meanwhile, other comparative samples Co_xFe_y gained at different molar ratios (1:1, 1:2), 2.5 mmol pure Fe PAN spinning and 2.5 mmol pure Co PAN spinning were prepared respectively, denoted as Co_1Fe_1/C , Co_1Fe_2/C , $Fe_{2.5}/C$, and $Co_{2.5}/C$, respectively.

2.3. Characterizations

Field-emission Scanning Electron Microscopy (FESEM) was carried out on a S4800 equipment of Japan Hitachi. Transmission Electron Microscopy (TEM) was used by JEM-2010 EX equipment. The Fine X-ray Diffraction (XRD) pattern was performed using a SmartLab under a scan rate of $2^\circ/\text{min}$. Raman spectra were carried out on inVia of Renishaw Public Company. X-ray Photoelectron Spectroscopy (XPS) was revealed by EscaLab 250Xi equipment of Thermo Scientific Nexsa with Al K_α as the X-ray source. In-situ XPS spectra were measured with NO and operated at 50 W. Inductively coupled plasma mass spectrometry (ICP-

MS) was carried out by a Perkin Elmer Optima 2000DV. UV absorbance was recorded using a MAPADA PC-1800. The specific surface area and pore properties were calculated by Brunauer-Emmett-Teller (BET) and Barrett-Joyner-Halenda (BJH) techniques. Ammonia Temperature Programmed rise Desorption (NH₃-TPD) was performed on the chemisorption of PCA-1200.

2.4. Computational information

The Gibbs free energy and electronic structure were calculated using density-functional theory (DFT) with the Perdew-Burke-Ernzerhof (PBE) and the generalized gradient approximation (GGA) exchange-correlation functional by the Cambridge sequential total energy package (CASTEP) in Material Studio software. The energy cutoff for the plane-wave basis set was 490 eV. The convergence criteria for geometry optimization, electronic structure, and displacement were 0.03 eV/Å, 1.0×10^{-5} eV/atom, and 0.001 Å, respectively.

The appropriated lattice parameters of face-centered cubic Co, body-centered cubic Fe, and primitive cubic CoFe were separately a=b=c=3.40 Å, a=b=c=2.75 Å, and a=b=c=2.75 Å, close to corresponding experimental values of 3.54, 2.86 and 2.86 Å. Based on the major diffraction peak in XRD patterns, 3×2 periodic four CoFe atomic (110) layers (a=8.2 Å and b=7.7 Å), 3×3 periodic four Co atomic (111) layers (a=b=7.2 Å) and 3×2 periodic four Fe atomic (110) layers (a=8.2 Å and b=7.7 Å) were selected as the models of CoFe, Co and Fe particles respectively. The lower layers of Co(111), Fe(110), and CoFe(110) were fixed at the equivalent positions and other layers were

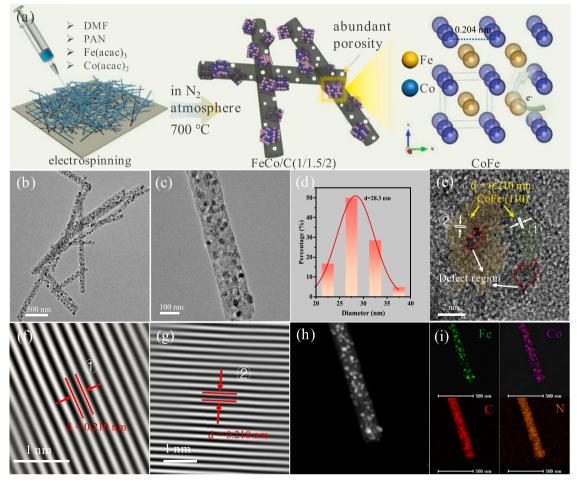


Fig. 1. (a) Synthetic illustration and details of CoFe/C catalyst, (b-c) TEM images of $Co_1Fe_{1.5}/C$, (d) statistics of FeCo nanoalloys size distribution over the porous carbon fibers. (e) HRTEM image of $Co_1Fe_{1.5}/C$, and (f-g) (110) lattice space of FeCo alloy in $Co_1Fe_{1.5}/C$ extracted from Fast Fourier Transform. (h) HADDF-STEM image and (i) EDX elemental mapping images of Fe, Co, C, and N elements of $Co_1Fe_{1.5}/C$.

relaxed. A vacuum layer of 15 Å was along the z-direction was used to avoid interactions between the neighboring slabs.

3. Results and discussion

3.1. Structure and characterization of materials

Fig. 1a shows the synthetic illustration of the CoFe/C catalyst based on the electrospinning technique, where PAN containing the organic metal precursor was electrospinned to synthesize the polymer fiber followed by heat crosslinking and graphitized procedure. The FeCo precursors were transformed into alloying state with tuning FeCo fraction which in-situ confined in N-doping porous carbon fiber. Note that Fe precursors mainly play dual function roles working as catalytic centers and activators for constructing porous carbon. Fig. 1b,c, and S1a show the TEM images of Co₁Fe_{1.5}/C where CoFe alloy nanoparticles are uniformly distributed into carbon nanofibers (CNF) with an average diameter defined between 200 and 350 nm, such a tandem configuration is generally conducive to the electrons transfer during the electrochemical process[33]. The encapsulation of the nanoparticles by the carbon fibers helps to stabilize the nanoparticles and prevent aggregation of the particles. It also can stabilize the active sites, in turn, improving the catalytic performance. In addition, the tandem configuration of the CoFe nanoalloy over the porous carbon fibers makes them have enough exposure and possible electron transfer of each other, which is favorable for the surface adsorption and activation of NO3 and NO2. The FeCo nanoalloys over the Co₁Fe_{1.5}/C are counted to afford an average particle size calculated to be ca. 27 nm (Fig. 1d). Such a refined size is generally enough active for the heterogeneous catalytic process but often requires protection of support to inhibit their aggregation and deactivation. The High-Resolution Transmission Electron Microscope

(HRTEM) image (Fig. 1e, f, g) shows that clear lattice fringes in the selected region are determined by fast Fourier transform (FFT) analysis. The crystal plane spacing measured is 0.210 nm, corresponding to the (110) crystal plane of CoFe alloys (JCPDS: 49-1568) (Figure1b). In contrast, a slight increase in the spacing between the (110) crystal faces of Co₁Fe_{1.5}/C can be identified, probably due to the over-substitution of the Fe atom in the FeCo alloy crystal structure. Note that the defective region can be found in the HRTEM image of FeCo nanoalloys, indicating the possibility of a more active catalytic interface existing over the nanoalloys. Meanwhile, to confirm the accurate composition state of CoFe alloy over carbon fibers, HAADF-STEM images and elemental mapping graphics (Fig. 1h, i) were collected, clearly validating the uniform distribution of the elements of C, N, Co, and Fe a good tandem structure of FeCo nanoalloys over Co₁Fe_{1.5}/C porous carbon fibers. Compared with monometallic Fe_{2.5}/C and Co_{2.5}/C, bimetallic CoFe alloying catalysts afford enlarged diameter of the carbon nanofibers, and carbon nanofibers become progressively coarser with the increase of the molar ratio of Co to Fe from 1:1-1:2 (Figure2, S3). In addition, the nitrogen adsorption and desorption curves of CoFe/C conform to the type IV behavior, indicating that the catalyst is dominated by mesoporous structure. The specific surface area of Co₁Fe_{1.5}/C was calculated to be 606.47 m² g⁻¹, affording the well-developed disordered 3D network structure for the adsorption and transport of Nitrate with intermediates (Figure 4, S5). Meanwhile, combined with the analysis of structural properties, it can be found that the combination of Fe and Co in the electrospinning process could trigger the bigger specific surface area of the catalyst, outperforming the monometallic counterparts. In particular, the rational Fe composition in alloyed catalysts contributes to the improved surface area, indicating the dominant activator role of Fe in determining the activation of activated carbon (Table S1).

Fig. 2a shows the refined X-ray diffraction (XRD) patterns of CoFe

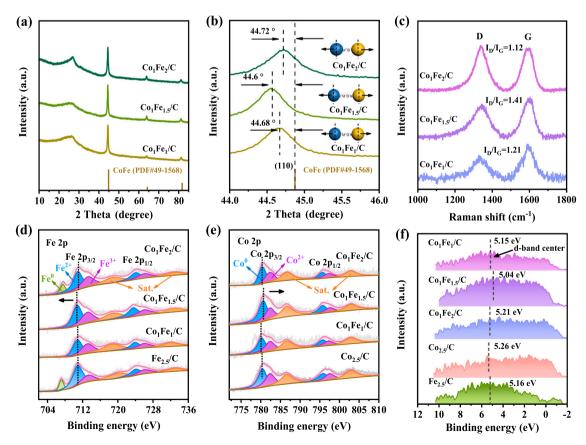


Fig. 2. (a-b) Fine XRD patterns of Co_1Fe_1/C , $Co_1Fe_{1.5}/C$, and Co_1Fe_2/C samples. Raman spectra of (c) Co_1Fe_1/C , $Co_1Fe_{1.5}/C$, and Co_1Fe_2/C samples. XPS spectra of (d) Fe 2p core level of $Fe_{2.5}/C$ and $Fe_{2.5}/C$ an

alloys (CoFe/C series). Co₁Fe_{1.5}/C is featured by several diffraction peaks located at 44.6°, 64.0°, and 81.3° corresponding to the (110), (200), and (211) planes of the CoFe alloy (JCPDS: 49-1568)[34]. In addition, the typical (002) peak at 20-30° belongs to the characteristic diffraction of graphitic carbon structure, derived from graphized carbon nanofibres, indicative of the configuration of metal-carbon composites [16]. Notably, the position of the (110) diffraction peak of FeCo nanoalloys is shifted to the lower angle $(44.9^{\circ} \rightarrow 44.6^{\circ})$ with respect to the standard FeCo alloying phase (JCPDS: 15-0806), suggesting that the alloying process with higher Fe composition substitution might make the lattice expansion of (110) crystal plane of FeCo nanoalloys, resulting in a longer Co-Fe bond length (Fig. 2b) [35], which is beneficial to the electron mobility and improved electrical conductivity of the catalysts. The refined XRD diffraction further demonstrates an angle shift near 0.3 rad that the range of offsets is within a convincing interval, which is rational to explain the lattice extension of the sample [36]. In addition, the monometallic comparison samples that Co_{2.5}/C and Fe_{2.5}/C were further analyzed (Figure 6a,b), the metallic phase Fe or Co can be identified for the respective samples, while the Fe₂O₃ existed in Fe₂ 5/C possibly caused by the complex valence state of Fe itself leading to the partial oxidation of metallic Fe species. The Raman scattering of the CoFe/C series (Fig. 2c) shows that the peaks located near 1340 cm⁻¹ and 1600 cm⁻¹ correspond respectively to the D and G bands of the carbon skeleton, respectively. The relative intensity ratios of the peaks (I_D/I_G) can be used as a standard for evaluating the extent of carbon materials graphitization[37]. The calculated I_D/I_G values are in the order of Co_1Fe_2/C (1.12) $< Co_1Fe_1/C$ (1.21) $< Co_1Fe_{1.5}/C$ (1.41), and the high defects level of Co₁Fe_{1.5}/C is favorable for the stabilization of FeCo nanoalloys and surface adsorption of NO3. In addition, the calculated I_D/I_G values of Fe_{2.5}/C and Co_{2.5}/C are 1.07 and 1.25, respectively (Figure 7a, b). Such defects are possibly caused by doped N species in the carbon framework, evidenced by the N XPS spectra in Figure9c, which can optimize the electronic structure of the nanoparticle surface by strong interaction and provide richer electrons to improve the affinity of the catalyst and the adsorption of Nitrate. The vibrational peaks of Co atoms are identified and located at $\sim 504 \text{ cm}^{-1}$, 385 cm⁻¹, 275 cm⁻¹, and 240 cm $^{-1}$, corresponding to the A_{1 g}, 2 F_{2 g}, and E_g modes[20,38], and the vibrational peaks of Fe atoms are located at $\sim 677 \text{ cm}^{-1}$, $511~\text{cm}^{-1}$, and $474~\text{cm}^{-1}$, corresponding to the $A_{1~g}$, $T_{2~g}$, and E_g modes [39], respectively. The Raman peaks of Co and Fe in Co₁Fe_{1.5}/C both exhibit significant redshift compared to monometallic counterparts (Figure 8a, b), indicating that more defects can be created when CoFe alloving, possibly causing the improved adsorption of NO3 and intermediates over defect sites in Co₁Fe_{1.5}/C[40]. Note that the weak vibrations of metal-O observed from Raman spectra may be associated with the existing metal-oxygen bond by the strong interaction between nanoalloy and oxygen species of edge position of carbon support.

X-ray photoelectron spectroscopy (XPS) was used to identify the chemical valency and electronic interactions of the prepared CoFe/C. The survey spectra of XPS (Figure 9a) show the main surface element composition of CoFe/C. The XPS spectra of C1s (Figure9b) show three characteristic peaks at 288.6, 286.2, and 284.6 eV belonging to C=O, C=C, and C-C[41], respectively. The N 1 s spectra in Figure9c show the three types of N peaks including graphitic N (403.4 eV), pyrrolic N (400.4 eV), and pyridine N (398.3 eV)[42], with the highest graphitic N content (20.56 %) for Co₁Fe_{1.5}/C, and the increase in graphitic N is favorable for the improvement of the electrical conductivity. In addition, the pyrrole nitrogen content of $\text{Co}_1\text{Fe}_{1.5}/\text{C}$ was calculated to be the highest, reaching 59.88 %(Figure9c), which favors the affinity and adsorption of NO₃. [43] The XPS of Fe_{2.5}/C and Co_{2.5}/C were also studied as control samples (Fig. 2d, e, S10, S11). By comparing the N XPS spectra of Fe_{2.5}/C and Co_{2.5}/C, it is found that Fe_{2.5}/C has a higher pyrrolic N site for better Nitrate adsorption. Fe_{2.5}/C exhibits three sets of Fe 2p characteristic peaks, with binding energies of 713.11 eV, 710.85 eV, and 707.15 eV corresponding to Fe³⁺, Fe²⁺ and Fe⁰,[44] respectively (Fig. 2d). With the alloying CoFe species in the samples, the binding

energies of Fe(II) 2p_{3/2} and Fe(II) 2p_{1/2} in Co₁Fe_{1.5}/C shifts to 723.5 eV and 710.75 eV, respectively (Fig. 2d), suggesting a strong electronic coupling between Fe and Co in the alloys. The lower Fe 2p binding energy spectra of Co₁Fe_{1.5}/C suggests that Fe, through alloying with Co, thus gains more electrons. Similarly, the XPS of Co₁Fe₁/C exhibits a negative shift of Fe 2p_{3/2} and Fe 2p_{1/2} to lower binding energy. The Co 2p XPS spectrum is shown in Fig. 2e, Co_{2.5}/C exhibits two sets of Co 2p characteristic peaks with binding energies of 782.3 eV and 780.3 eV belonging to the Co^{2+} and Co^{0} [45], respectively (Fig. 2e). In $\text{Co}_{1}\text{Fe}_{1.5}/\text{C}$ and Co₁Fe₁/C, the binding energy values corresponding to Co⁰ show positive shifts, 0.3 eV for Co₁Fe_{1.5}/C and 0.1 eV for Co₁Fe₁/C (Fig. 2e, Table S2), suggesting that the electronic interactions between Co and Fe atoms are stronger and the electron-deficient Co centers are favorable for the adsorption of NO3 and intermediate in the NO3RR process (Table S2). It is worth mentioning that the introduction of excess Fe in Co₁Fe₂/C causes the opposite tendency to Co₁Fe_{1.5}/C and Co₁Fe₁/C, Co₁Fe₂/C exhibits a positive displacement of Fe XPS versus a negative displacement of Co XPS, which leads to the difficulty in adsorption of NO₃ over Co active center, thus reducing NO₃RR activity. Interestingly, a higher proportion of Fe²⁺ in Co₁Fe_{1.5}/C was evidenced by XPS of the Fe region. We suggest that the asymmetric distribution of the 3d orbital electrons of Fe²⁺ is due to the emergence of the surface oxidation state leads to the Jahn-Teller effect to eliminate this degenerate orbital, possibly causing the expansion of the crystal lattice and change in bond length. To prove the conclusion drawn from the XPS spectra, we further calculated and predicted the shift of the location of the d-band center by XPS valence band spectra. Note that the d-band center of the Co catalyst increases from 5.26 eV to 5.04 eV when alloying with Fe (Fig. 2 f), showing that the introduction of Fe makes the middle location of the valence band integral move to the Fermi energy level, leading to easier adsorption and activation of NO3.[46]

3.2. NO₃RR performance and analysis

The NO3RR activity of all the samples was measured by a standard three-electrode system in a neutral electrolyte [0.05 M NO₃ (KNO₃) and 1 M K₂SO₄] in an H-type electrolyzer at 400 rpm for 1 h. All overpotentials were corrected by RHE and all experiments were treated after three repetitions. With the proceeding of electrocatalytic NO3RR for 1 h, the used electrolyte was diluted to the detection line, and the NO3-N, NH3-N, and NO2-N concentrations were quantified by colorimetric assay, and the standard curves are detailed in the SI Appendix (Figure \$12,13, 14). We first used linear scanning voltammetry (LSV) in K₂SO₄ electrolytes with or without KNO₃ to identify the catalytic activity of Nitrate reduction over Co₁Fe_{1.5}/C (Fig. 3a). The current density of the KNO₃-containing electrolyte was increased at the identical potential, indicating that Co₁Fe_{1.5}/C could effectively reduce NO₃ ions by the accelerated electron transfer in the electrocatalytic process[47], outperforming the other counterparts including Co₁Fe₁/C, Co₁Fe₂/C, Fe_{2.5}/C, and Co_{2.5}/C (Figure 15). Then, the tendency of current density evolution in LSV measurements of Co₁Fe_{1.5}/C was obtained at a given electrode potential range of -0.8 V to -1.2 V vs. RHE. The negligible change in current i-t curves at different electrode potentials for 1 h demonstrates good catalytic stability of Co₁Fe_{1.5}/C during the NO₃RR process even in varying NO₃ concentrations (Figure 16). The NH₃ yield and Faraday efficiency of Co₁Fe_{1.5}/C gradually increase with increasing voltage (Fig. 3b), delivering the highest NH $_3$ yield (48.2 \pm 1.2 mg h $^$ mg_{cat}^{-1}) as well as the highest Faraday efficiency (90.8 \pm 1.5 %) when at -1.1 V vs. RHE. When the operated voltage is less than -1.1 V vs. RHE, NO₂ was probably the major product, however, NH₃ yield and FE started to decrease significantly with increased operated voltage, possibly due to the HER competition at the high potentials. In addition, the effect of the reaction environment on the performance of NO₃RR at different NO₃ reaction concentrations (0.02, 0.05, and 0.1 M) as well as at different stirring speeds (200, 400, and 600 rpm) was explored to determine the optimal reaction conditions (Fig. 3c,d, S16, S17). Comparison in NO3RR

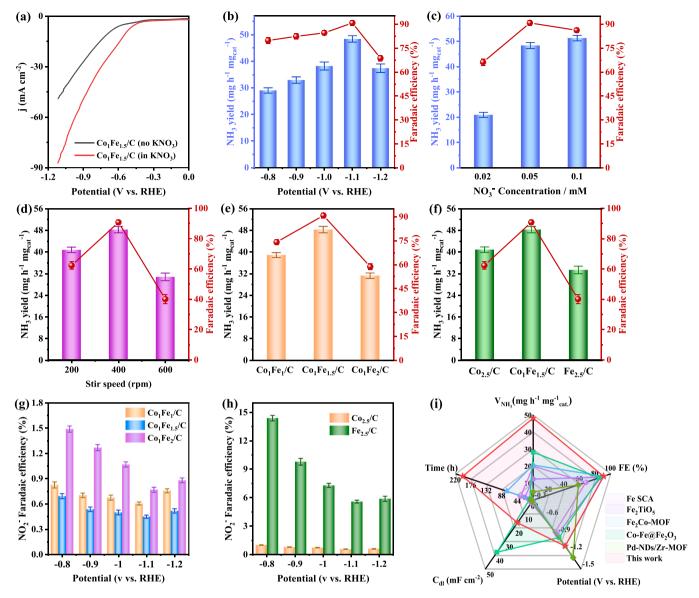


Fig. 3. Electrochemical performance of catalysts for 1 h of NO $_3$ RR electrolysis. (a) LSV curves of $Co_1Fe_{1.5}/C$ in 1 M K_2SO_4 solution with and without NO_3 (0.05 M). (b) Potential-dependent FE and NH_3 yield rate for $Co_1Fe_{1.5}/C$. (c) Comparison of FE and NH_3 yield rate for the $Co_1Fe_{1.5}/C$ catalyst at different NO_3 concentrations. (d) FE and NH_3 yield rate of the $Co_1Fe_{1.5}/C$ catalyst with different stirring speeds. (e) and (f) Comparison of FE and NH_3 yield of different materials. Faraday efficiency of NO_2 on different samples: (g) $Co_1Fe_{1.5}/C$ and $Co_1Fe_{2.5}/C$ samples, (h) $Co_{2.5}/C$ and $Fe_{2.5}/C$ samples. (i) Comparison in FE and NH_3 yield of $Co_1Fe_{1.5}/C$ with the reported NO_3 RR electrocatalysts (detailed data in Supporting Information).

performance of Co₁Fe₁/C, Co₁Fe_{1.5}/C, and Co₁Fe₂/C (Fig. 3e, S18) shows the obvious advantages of Co₁Fe_{1.5}/C in the NH₃ yield and FE compared to those of Co₁Fe₁/C (38.8 \pm 1.8 mg h⁻¹ mg⁻¹ and 74.1 \pm 1.5 %) and Co $_1Fe_2/C$ (30.4 \pm 2.6 mg h^{-1} mg $_{cat}^{-1}$ and 58.7 \pm 1.8 %). In addition, the synergetic advantage of alloyed bimetals of $Co_1Fe_{1.5}/C$ in the NO3RR process can be further demonstrated when compared with Co_{2.5}/C and Fe_{2.5}/C (Fig. 3f, S19). Meanwhile, the possible by-products examination of NO_2 (Fig. 3g, h), indicates the NO_2 minimized at -1.1 V vs. RHE, demonstrating the excellent selectivity of Co₁Fe_{1.5}/C for NH₃. Interestingly, the activity of NO3RR shows a volcano-type evolution trend with increasing Fe molar ratio in CoFe/C within a certain range. Combined with the above characterization analysis, it suggests that the alloying of Fe with Co can modulate the electronic structure of Co and improve the selectivity of intermediate adsorption, which further enhances the NO₃RR activity [45]. Notably, the NH₃ yield and FE achieved by Co₁Fe_{1.5}/C are compared with most reported state-to-the-art NO₃RR catalysts employed at high reaction potential (>0.9 V)(Fig. 3i, Table S5). The results demonstrated that the catalysts still possessed

significant FE with long-lasting long-time tests under high overpotential conditions, indicating that the catalysts have a clear advantage over other catalysts in terms of selectivity and stability. This excellent $\rm NH_3$ yield and FE at high reaction potential further highlight the superiority and potential of the $\rm Co_1Fe_{1.5}/C$ in the $\rm NO_3RR$ application. In addition, $\rm Co_1Fe_{1.5}/C$ can still showcase significant $\rm NO_3RR$ performance advantages over traditional Co- or Fe-based bimetallic or alloy catalysts and even outperform some noble metal-based catalysts. Despite being compared to some state-to-art catalysts, a significant advantage in terms of the long-term stability (200 h) for $\rm Co_1Fe_{1.5}/C$ should still be highlighted.

3.3. Identification of NO₃RR kinetics

To clearly reveal the content of each intermediate component in the electrolyte of CoFe/C and the comparison samples during the NO_3^3RR process, the dynamic analysis based on K_2SO_4 containing 100 ppm KNO_3 was performed, and Fig. 4a shows the dynamic variation of NO_3^3 -

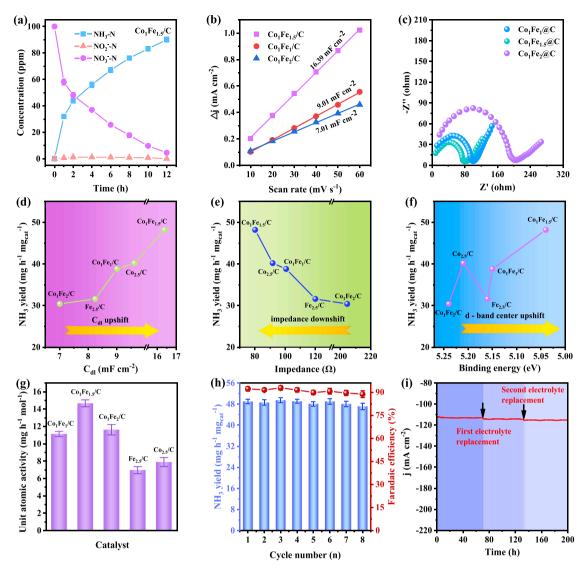


Fig. 4. (a) Real-time dynamic analysis of $Co_1Fe_{1.5}/C$ (in 100 ppm NO_3), (b) Determination of electrochemical double-layer capacitance (C_{dl}), and (c) Nyquist plots for $Co_1Fe_{1.5}/C$ and $Co_1Fe_{2.5}/C$ samples. Constitutive relationship diagram of electrochemical properties, (d) Relationships between NH₃ yield versus electrochemical specific surface area (ECSA), (e) Relationships between NH₃ yield versus electrochemical impedance (ECR), and (f) Relationships between NH₃ yield versus the d-band center. (g) Comparison of atom normalized activity of different electrocatalysts. (h) Consecutive recycling test at -1.1 V for $Co_1Fe_{1.5}/C$, (i) long-term NO_3RR electrolysis (the black arrow represents new electrolyte replacement).

N, NO₂-N, and NH₃-N concentrations with the prolonged time. At a constant voltage of -1.1 V vs. RHE, the NO3 concentration in the Co₁Fe_{1.5}/C electrocatalyst-containing electrolyte decreases from 100 ppm to 4.6 ppm in 12 h, with a NO₃ conversion of \sim 96.4 \pm 0.8 %. The NH₃ concentration increases steadily, reaching 91 ppm after 12 h, resulting from the conversion of NO₃ to NH₃. Meanwhile, the intermediate NO2 concentration during the reaction is negligible, indicating that the Co₁Fe_{1.5}/C electrocatalyst was highly selective to Ammonia synthesis, up to \sim 94.4 \pm 1.2 %. The catalytic performances of Co₁Fe₁/C, Co_1Fe_2/C , $Fe_{2.5}/C$, and $Co_{2.5}/C$ are further compared (Figure 20, S21). The NO₃ conversion and NH₃ yield of Co₁Fe_{1.5}/C are significantly higher than those of the other counterparts, and the lowest electrocatalytic performance is observed for Co₁Fe₂/C, which was in agreement with the previous electronic structure analysis of CoFe/C series catalysts. In addition, the comparison shows that Co has superior selectivity for NH₃ compared to Fe, in line with the expectation of the catalyst design.

The electrochemical surface areas (ECSAs) associated related to the catalytic activity were calculated from the double-layer capacitance ($C_{\rm dl}$) obtained by cyclic voltammetry (CV) at different scan rates, as shown in the CV measurements (-0.2 V to -0.4 V vs. RHE) in Figure 22,

S23. The CV curve was obtained in the scan rate range of 10 \sim 60 mV s⁻¹, as shown in Fig. 4b, the ECSA of $Co_1Fe_{1.5}/C$ (16.39 mF cm⁻²) is obviously higher than that of Co₁Fe₁/C (9.01 mF cm⁻²), Co₁Fe₂/C $(7.01 \text{ mF cm}^{-2})$, $Co_{2.5}/C$ $(9.62 \text{ mF cm}^{-2})$ and $Fe_{2.5}/C$ $(8.25 \text{ mF cm}^{-2})$ (Figure 23c), indicating that tunable CoFe alloying with changed molar ratio improves the ECSA and therefore positively affects NO₃RR catalytic activity with higher electron transfer capacity. Demonstrating catalytic kinetics can be effectively evidenced by Electrochemical Impedance Spectroscopy (EIS)[48]. Nyquist plots of Co₁Fe_{1.5}/C, Co₁Fe_{1.5}/C, and Co₁Fe_{1.5}/C were obtained using Electrochemical impedance spectroscopy(Fig. 4c). The smaller radius of the Nyquist plots indicates the faster the interfacial electron transfer. In addition, the slope of the polarization is related to the proof against corrosion of the material, the larger the slope of the polarization corresponds to the stronger corrosion resistance of the material. The Nyquist plots show that the arc radius of $Co_1Fe_{1.5}/C$ is the smallest (80.2 Ω) among the prepared catalysts, which is much less than that of Co₁Fe₁/C (100.7 Ω) and $\text{Co}_1\text{Fe}_2/\text{C}$ (204.5 Ω), indicating a low resistance to charge transfer. This result further suggests that the alloying of CoFe with lattice expansion can modulate the electronic structure of Co thereby improving the charge transfer at the cathode, favorable for NO₃RR, also agreeing with the previous XRD analysis. In addition, the Nyquist plots of Fe_{2.5}/C and Co_{2.5}/C are shown in Figure24, further indicating the advantage of the Co₁Fe_{1.5}/C. In addition, Co₁Fe_{1.5}/C is demonstrated to afford the largest polarization slope, indicating that the tuning CoFe alloving is also conducive to improving the corrosion resistance of the catalysts, which has excellent potential for practical applications. Based on the above results, we summarized the constitutive relationship plots between electrocatalytic activity and C_{dl} and impedance, (Fig. 4d,e) in which we can clearly identify the effects of C_{dl} and impedance on the electrocatalytic performance, with the electrochemical specific surface area proportional to the electrocatalytic performance and the impedance on the contrary. In addition, we also compared the electrochemical performance with the position of the calculated d-band center of the catalyst obtained by XPS surface valence spectra (Fig. 4f), the electrocatalytic performance basically shows a gradual enhancement as the d-band center gets closer to the Fermi energy level. This indicates that the decrease of the d-band center of active species can effectively reduce the energy barrier of electron transfer in the reaction process, optimize the electronic transfer efficiency, and thus improve the electrocatalytic performance. Furthermore, the overpotential of the catalyst can be tailored by combining the FeCo alloying determined by engineering. By comparing the overpotentials of the individual catalysts at different current densities, it is clear that CoFe all have the lowest overpotentials. It is demonstrated that FeCo alloying optimizes the electronic structure of Co and lowers the reaction energy barrier, thus reducing the energy consumption during the reaction, which is conducive to the improvement of electrocatalytic performance (Figure 25). These above factors make the Co₁Fe_{1.5}/C become optimal catalytic for achieving NO₃RR performance.

To explore the source of activity induced by catalysts with diverse metal ratios, we measured the metal contents of the CoFe/C catalysts at different ratios based on Inductively coupled plasma (ICP) measurements (Table S3). It is suggested that the Co/Fe ratios of the different catalysts are basically in accordance with the molar ratios of the initial amount of precursor salts added. The total metal content of Co₁Fe_{1.5}/C was measured at 37.83 wt % in the composite. To determine the normalized atomic activity in the NO3RR, the NH3 yields of per mol metal active sites in different electrocatalysts were further calculated. The normalized NH_3 yield of $Co_1Fe_{1.5}/C$ catalyst was calculated as high as $14.7 \text{ mg h}^{-1} \text{ mol}_{\text{CoFe}}^{-1}$, which was obviously higher than that of $\text{Co}_1\text{Fe}_1/\text{C}$ (11.1 mg h $^{-1}$ mol $^{-1}\text{CoFe}$), $\text{Co}_1\text{Fe}_2/\text{C}$ (11.6 mg h $^{-1}$ mol $^{-1}\text{CoFe}$), $\text{Fe}_{2.5}/\text{C}$ (6.9 mg h $^{-1}$ mol ^{-1}Fe) and $\text{Co}_{2.5}/\text{C}$ (7.9 mg h $^{-1}$ $mol^{-1}Co)$ (Fig. 4g). This result demonstrates that the origin in enhancement of activity is mainly from the electronic structural optimization of alloyed CoFe and possible improved electrical conductivity of the Co₁Fe_{1.5}/C catalysts accelerating the electron transfer process, thereby facilitating the electrocatalytic NO₃RR reaction rapidly. During eight NO₃RR reaction cycles of Co₁Fe_{1.5}/C, both NH₃ yield and FE still show good consistency (Fig. 4h, S26), which further indicates the excellent electrocatalytic stability and reproducibility of Co₁Fe_{1.5}/C electrocatalyst. Since the possible negative influence of Nitrate ion concentration reduction on the reaction dynamics and change in current density in the actual reaction, we regenerated three consecutive current i-t curves test graphs by changing the electrolyte twice during the longtime stability test[49]. The i-t curve measurement indicates that 200 h electrolyzation for NO₃RR can be attained over Co₁Fe_{1.5}/C under optimal conditions (Fig. 4i) without obvious downward decay of current density, validating the long-term stability of Co₁Fe_{1.5}/C in NO₃RR. Meanwhile, the NH3 yield and Faraday efficiency of the spent catalyst after a 200 h reaction are again compared with that of the brand-new Co₁Fe_{1.5}/C catalyst, showing a slight activity decrement (Figure 27), further indicating the excellent stability of Co₁Fe_{1.5}/C. The structure and valence of Co₁Fe_{1.5}/C before and after electrocatalysis were further checked using SEM, XRD, and XPS, wherein, Figure 28 shows that the spent Co₁Fe_{1.5}/C electrocatalyst still maintains the morphology of nanofibers. Meanwhile, XRD characterization of Co₁Fe_{1.5}/C after the NO3RR reaction demonstrates the great reservation of alloyed CoFe in the catalyst despite undergoing the reaction (Figure 29). In addition, the XPS spectra reveal that the C 1 s and N1s spectra before and after the NO₃RR test were basically unchanged (Figure S30a, b). Note that the Fe²⁺ peak is negatively shifted and the area ratio of the Fe³⁺ peak is significantly increased after the reaction, while on the contrary, the Co⁰ peak was positively shifted (Figure, S30c, d). Through this series of changes, we are inclined to speculate that the strong interaction between the Co and Fe atoms after the alloying of CoFe leads to part of the electron transfer from Fe to Co, thereby resulting in the increase of the positive charge at the Co center. This change is believed to favor the promotion of NO3RR, which coincides with the conclusions obtained earlier. Taken together, we suggest that the excellent NO3RR activity of Co₁Fe_{1.5}/C is related to its unique CoFe alloying configuration with a reduced d-band center confined into the disordered 3D N-doping carbon network structure, thereby improving the efficiency and selectivity of NO₃RR. In particular, the alloying of Fe optimizes the electronic structure of Co, thereby enhancing the electrical conductivity of Co₁Fe_{1.5}/C, accelerating the ion diffusion rate, and improving its stability.

To exclude other potential sources of nitrogen affecting the NO_3RR results, such as catalyst self-decomposition, electrolyte, or environmental conditions, the controlled tests were performed under open circuit voltage conditions, in K_2SO_4 solution without Nitrate, and under normal reaction conditions, respectively. It can be observed that the Ammonia yield is negligible in the open circuit voltage and the Nitrate-free K_2SO_4 solution, and was only observed in the conditions with the electrolyte in the presence of Nitrate (Figure31). In addition, the source of nitrogen was intuitively identified using the ^{15}N isotope labeling method by analyzing the electrolyte after a 5 h reaction. When $K^{15}NO_3$ was used as the electrolyte, a bimodal state corresponding to $^{15}NH_4^+$ at $\delta=6.78$ and 6.96 ppm appeared. In contrast, a triplet state corresponding to $^{14}NH_4^+$ was observed at $\delta=6.74$, 6.88, and 7.02 ppm (Figure32) when using $K^{14}NO_3$.

The interaction ability of Ammonia over the surface of the prepared electrocatalysts was measured by Ammonia-programmed temperature desorption (NH₃-TPD) (Fig. 5a, b). Compared with other samples, NH₃ affords the lowest desorption temperature on the surface of Co₁Fe_{1.5}/C, possibly making the produced NH3 desorb more rapidly to expose the catalytic center for the next reaction cycle, which promotes the dynamic behavior. Meanwhile, to determine the surface adsorption behavior of different catalysts, the physical adsorption course curves of quantitative catalysts (5 mg) for NO₃ at ambient conditions were collected (Figure 33), indicating that Co₁Fe_{1.5}/C can afford the highest NO₃ affinity and adsorption capacity compared to other counterparts, which could trigger the accelerated dynamic process during the NO3RR. In addition, the adsorption of Fe_{2.5}/C for NO₃ is greater than that of Co_{2.5}/ C at the same time, which indicates that Fe has better adsorption effect for NO₃, consistent with the previous XPS results. Combined with these characterizations above, it can be inclined to conclude that the successful alloying of CoFe can significantly enhance the electronic coupling between Co and Fe and improve the electronic structure of the Co center, which not only promotes the adsorption of intermediates during the NO3RR process, but also facilitates the desorption of the product NH3, and this benign cycle of adsorption-desorption might be beneficial to improve the performance of Co₁Fe_{1.5}/C for NO₃RR.

We also investigated the charge transfer process of $Co_1Fe_{1.5}/C$ electrocatalyst in NO atmosphere using in situ XPS. Figure. S34a, b show the comparative XPS spectra of C1s and N1s in $Co_1Fe_{1.5}/C$ in the presence as well as in the absence of NO, and it can be seen that due to the adsorption of NO on the surface, there is an extremely high N=O bonding peak at 405.8 eV, which leads to a substantial decrease in the content of other N species. In addition, the Fe 2p and Co 2p spectra of $Co_1Fe_{1.5}/C$ (Fig. 5c, d) indicate the shift of binding energy of Co^0 in the presence of NO atmosphere excluding Fe, validating the interaction of Co with NO to gain electrons, correspondingly, the binding energy is

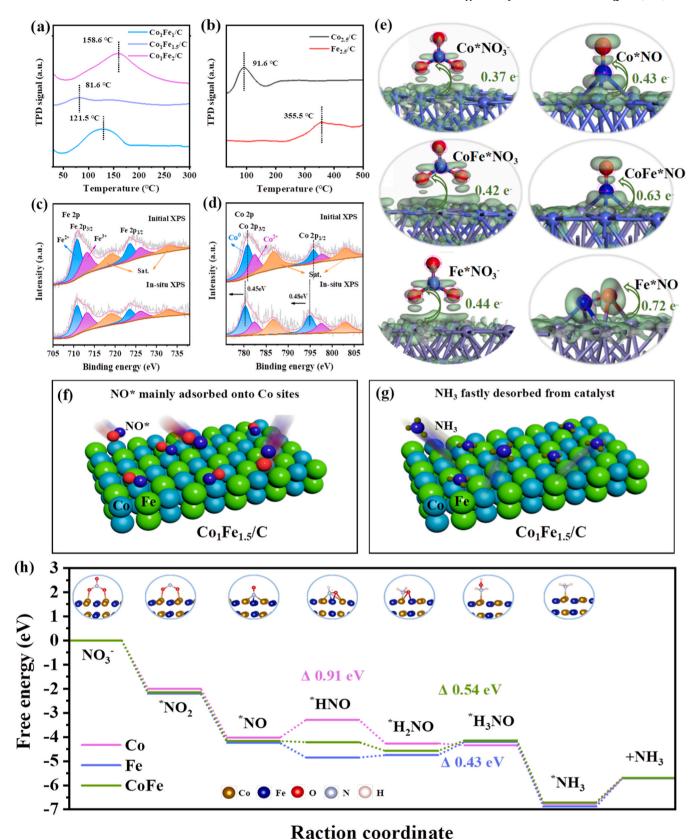


Fig. 5. NH₃-TPD profiles of different samples: (a) $Co_1Fe_{1.5}/C$, $Co_1Fe_{1.5}/C$, $Co_1Fe_{2.7}/C$ samples, (b) $Co_{2.5}/C$ and $Fe_{2.5}/C$ samples. Comparison of XPS with in-situ XPS spectra of $Co_1Fe_{1.5}/C$ electrocatalyst in the presence of near-atmospheric pressure NO; (c) Fe 2p and (d) Co 2p core levels. (e) Charge density differences and charge transfer of NO_3^- and NO^* adsorbed onto Co, Fe, and CoFe nanoalloy, respectively. Blue color indicates nitrogen atoms and red color indicates oxygen atoms. (f) Schematic illustration for NO preferably adsorbed onto Co sites of $Co_1Fe_{1.5}/C$, (g) NH_3 fastly desorbed from the alloy surface of catalyst $Co_1Fe_{1.5}/C$. (h) Reaction-free energies for different intermediates on a Co, Fe, and CoFe alloy surface.

shifted to a lower energy level because the increasing electron cloud density, in turn, the adsorbed NO loses electrons, which is vulnerable to N-O bond breaking. In conjunction with the reported study that hydrogen-prone metals such as Co are favorable for subsequent hydrogenation steps[45], we can assume that Co acting as the main active site in the NO₃ reduction process is beneficial for the N-O bond breaking and hydrogenation process during the reaction (Fig. 5f, g). In addition, the above in-situ XPS experiment also demonstrates the dominant adsorption of NO over Co sites rather than Fe.

The Density Functional Theory (DFT) calculation study was employed to further understand the reaction mechanism of NO₃RR on

different catalytic centers. Fig. 5e shows differential charge distribution results, in which the charge transfer behavior of *NO₃ species and *NO species over Co, Fe, and CoFe alloy models are measured to be 0.37, 0.42, 0.44 and 0.43, 0.72, 0.63 e°, respectively. It shows that the electron cloud density between NO₃ adsorbed onto CoFe is larger than that for Co or Fe, indicating the stronger electronic interaction between NO₃ and CoFe. In addition, this result suggests that Fe has a stronger trapping capacity for NO₃ compared to Co metal. Therefore, Fe alloying Co improved the *NO₃ substance adsorbed on the surface of CoFe to a certain extent, which in turn reduces the impact of hydrogen precipitation competition. This promotes the production of the key active

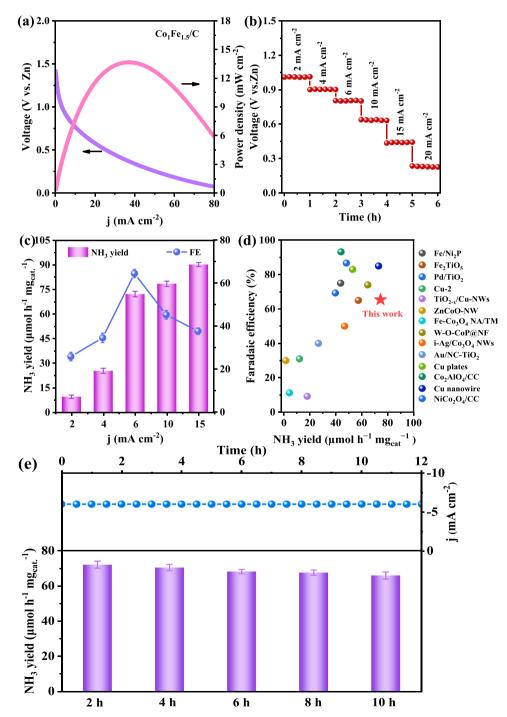


Fig. 6. (a) Discharging current-voltage curve of the Zn-NO₃ battery. (b) Voltages corresponding to varying current densities. (c) FE and NH₃ yield at different current densities of the Co₁Fe_{1.5}/C based Zn-NO₃ battery. (d) Comparison of battery performance with other reported catalysts (Supporting information, Ref. 2–15, Table S4). (e) The current density and NH₃ yield variation of the long-term stability test.

substance *NO substance adsorbed on the surface of CoFe[29], which is conducive to the improvement of the catalytic activity of the catalyst. Such an optimization might make the adsorption and activation of *NO₃ or *NO over the metal sites be altered, which lowers the energy barrier of the reaction process and accelerates the NO3 reaction rate. Based on the preferred NO3RR reaction pathway reported [11] and the free energy of several key intermediates on Co, Fe, and CoFe alloy models is calculated correspondingly(Fig. 5h). It is noteworthy that regarding the metallic Co model, the first step of the protonation pathway of *NO requires a higher energy barrier input (0.91 eV), while this process becomes spontaneous smoothly onto the Fe or FeCo alloys. The presence of strong competition for hydrogen precipitation in metallic Co, leads to a tendency to form *HH rather than *HNO in the first protonation step. Therefore, a higher energy barrier is required to optimize the reaction orientation. When Fe alloying Co, the introduction of Fe enables this step to occur spontaneously due to its ability to inhibit hydrogen precipitation competition. It can be suggested that the Fe alloying Co suppresses HER by optimizing the electronic structure of the Co site, thus altering the first-step protonation energy barrier of NO₃RR over the Co site. Furthermore, *HNO is sequentially protonated to *H₂NO, *H₃NO, *NH₃, and +NH₃. In particular, the third protonation pathway of *H₂NO acting as the decisive step is preferred for alloyed CoFe (+0.43 eV)compared to Fe (+0.54 eV). In addition, when Co was overcoming the first protonation step, the subsequent protonation steps all proceeded spontaneously. This also demonstrates the good selectivity of Co towards *NH_x. Interestingly, the NH₃ desorption energy barrier over CoFe alloy becomes reduced, suggesting NH₃ desorption becomes more easily, agreeing with the experimental results. The above DFT calculation demonstrates the Fe alloying Co makes the reaction process easier and smoother by suppressing HER, which affects the adsorption and activation of key active species during this relay catalytic process.

Based on the excellent performance of Co₁Fe_{1.5}/C in NO₃RR, a novel Zn-NO₃ battery was assembled in a neutral environment with a zinc sheet as the anode and Co₁Fe_{1.5}/C immobilized on a carbon cloth as the cathode. Figure35 depicts a zinc Nitrate cell with Co₁Fe_{1.5}/C as the cathode, exhibiting a constant open-circuit potential of 1.24 V with respect to Zn/Zn²⁺. It can be found that compared with the theoretical open circuit voltage of 1.8 V of zinc Nitrate battery, there is only a 0.58 V difference, which showcases that our assembled zinc Nitrate has an advantage. The power density of the Zn-NO₃ battery achieves a high power of 13.7 mW cm⁻² at 0.4 V vs. Zn (Fig. 6a). In the discharge test, the current densities of 1, 2, 4, 6, 8, 10, and 12 mA cm⁻² could be kept extremely stable for 1 h (Fig. 6b). We find that the gap between the discharge voltage in Fig. 6a and Fig. 6b may be due to the fact that internal resistance of the battery and the polarization phenomenon of Zn-NO₃ battery. Fig. 6c shows the Faraday efficiency and the corresponding NH₃ yield at different discharge current densities for 1 h. The NH₃ yield increases with increasing current density, and the Faraday efficiency reaches a maximum at a current density of 6 mA cm⁻². Remarkably, the Co₁Fe_{1.5}/C-based battery possesses a higher NH₃ yield of 90.1 μmol h⁻¹ mg_{cat}^{-1} at 15 mA cm⁻² and a maximal Faraday efficiency of 65.4 % at 6 mA cm⁻² (Fig. 6c). The excellent electrochemical durability of the battery was verified by a sustained discharge test (Fig. 6e). We found a slight decrease in the yield of NH₃ over the long-term stability test. The small decrease in the battery NH3 yield could be due to internal Nitrate concentration depletion or zinc flake loss[28], and this phenomenon seems to often exist. In addition, the performance of our catalyst was compared with the advanced catalysts reported in recent years, which can prove that the catalyst has good Faraday efficiency and higher Ammonia yield(Table S4). Thus, the Co₁Fe_{1.5}/C-based Zn-NO₃ battery has potential as a potential energy conversion device for electrocatalytic Nitrate reduction under ambient conditions.

Since the product (NH $_3$) is recycled from the electrocatalytic process its utilization is still a concern. Therefore, a sequential NO $_3$ RR and NH $_3$ collection system is highly appealed for realizing continuous-flow Nitrate removal and nitrogen recycling. Based on the tactic mentioned by

Hou[50] et al., industrial by-products such as NH₄Cl/(NH₄)₂SO₄ can be synthesized in a directed manner by introducing the Ammonia solution into the system described separated NO $_3$ -NH $_3$ conversion cell and an NH $_3$ -N collection cell. Specifically, the process involves a conversion of NO $_3$ -N into NH $_3$ -N over the catalysts in the conversion cell, followed by the concentration-difference-driven migration of NH $_3$ -N across a superhydrophobic gas-diffusion membrane into an adjacent H $_2$ SO $_4$ or HCl solution. Eventually, the reaction between NH $_3$ and H $_2$ SO $_4$ /HCl would yield (NH $_4$) $_2$ SO $_4$ or NH $_4$ Cl, which can be recovered by the traditional crystallization approach. (Figure 36).

4. Conclusions

In summary, by successive electrospinning and precise heat treatment techniques, we constructed porous carbon fiber encapsulated composition-engineered CoFe nanoalloyed catalysts. We demonstrated that the introduction of Fe to alloy Co with tuning composition fraction caused the 110 lattice expansion and changed the electronic structure of the Co site within nanoalloys, which led to improved electron transfer and the redistribution of the Co surface electrons and effectively enhanced the adsorption of NO₃ and intermediates on the catalyst, Besides, the introduced Fe species could work as the typical activated agent for constructing the porosity of carbon fiber apart from its main role as reactive centers and accelerate the charge transfer during the NO3RR reaction. The in-situ XPS further validated the key role of the optimized Co center for the adsorption of NO*, which synergizes with the Fe center to enable the entire relay NO $_3$ RR. The Ammonia yield reached 48.2 \pm 1.2 mg h⁻¹ mg_{cat}⁻¹ over Co₁Fe_{1.5}/C with a Faraday efficiency of 90.8 \pm 1.5% at -1.1 V vs. RHE reaction potential, which outperformed the most reported the-state-to-the-art NO3RR catalysts employed at high reaction potential. In addition, the NO₃RR cycle stability of Co₁Fe_{1.5}/C during several successive electrolyte replacements is up to 200 h, affording the practical potential. The Co₁Fe_{1.5}/C-based Zn-NO₃ battery was further constructed as a potential energy conversion device and reached a high power of 13.7 mW cm⁻² at 0.4 V and achieved a high NH_3 yield of 72.1 $\mu mol\ h^{-1}\ cm^{-2}$ at 15 mA cm $^{-2}$ and maximal Faraday efficiency of 65.4 % at 6 mA cm⁻², which shows its potential in the practical multifunctional application.

CRediT authorship contribution statement

Enxian Yuan: Methodology. Fu Yang: Writing – review & editing, Supervision, Project administration, Investigation, Funding acquisition, Formal analysis, Data curation, Conceptualization. Aihua Yuan: Formal analysis. Yang Liu: Writing – original draft, Investigation, Formal analysis, Data curation. Weidong Shi: Writing – review & editing. Xiu Zhong: Investigation, Formal analysis. Mengting Liu: Investigation, Formal analysis. Yanyun Wang: Investigation, Formal analysis. Jun Yang: Formal analysis. Fei Gao: Formal analysis. Yingguo Li: Formal analysis. Hongyao Zhao: Investigation, Formal analysis. Zhenxiao Wang: Formal analysis. Ruiting Ni: Formal analysis.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data Availability

The authors are unable or have chosen not to specify which data has been used.

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.apcatb.2024.124205.

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